

## NAME

ADDRESS

CONTACT

### EXECUTIVE SUMMARY

- Plant Manufacturing Operations
- Engineering Program Management
- CNC & Assembly Processes
- Strategic Planning & Visioning
- QS 9000 / ISO 9001 / TQM
- P & L Budgetary Management
- Capital Budgeting & Forecasting
- Performance Metrics Systems
- Toyota Production System
- Global Procurement Strategies
- Lean Manufacturing Methods
- Certified Lean Instructor
- Process / Productivity Improvement
- Visual Management Systems
- Six Sigma Green Belt

Team focused lean operations leader with numerous years of experience managing precision product manufacturing teams and P & L's up to \$xxM and numerous years of manufacturing process design and implementation in the global engineering and procurement arenas. Versed in the creation of corporate strategic goals and team based action plans which include the implementation of organizational performance metrics and mass to lean cultural transformation methods such as 5S, value stream mapping and continuous improvement tools such as, lean evaluation matrices, Kaizen and process net potential analysis methodologies.

A proven game changer, with a history of managing production operations, engineering & supply chain teams in the following *Industries, OEM manufacturing, Packaging and Industrial aftermarket parts*. An insightful hands-on leader with a highly transferable skill set, who fosters working relationships between company stakeholders & their downstream customers in order to maintain a clear understanding of their daily performance, to the customer's expectations

### ACCOMPLISHMENTS

- Secured a corporate backed \$xM capital investment and a \$xB new product revenue stream by leading a lean in-plant "cultural transformation" in a unionized heavy manufacturing plant.
- Successfully launched and managed a \$xM new plant start up reducing projected launch curve milestones by 8 months achieving a xx% overall system efficiency.
- Created and managed a \$M capital improvement strategy focused on the use of lean automated processes yielding a reduction in annual plant network operating & transportation costs by \$M annually.
- Using Six Sigma, bottleneck analysis tools achieved \$xM in annual savings increasing throughput by xx jobs per shift across the manufacturing system.
- Implemented 5S processes throughout the manufacturing and distribution facility which led to the improvement of inventory location accuracy by xx% and pick/pack rates by xx%.

### PROFESSIONAL EXPERIENCE

(COMPANY NAME)

xxxx to xxxx

**Director – (Location)**

XXX is a leading global manufacturing and distributor of \*\*\*\*\*

Hired as a subject matter expert to perform due diligence and provide process and quality system compatibility direction as part of a proposed private equity merger and acquisition play of a \$xxM xxx company.

- Additional duties performed during the due diligence period included the managing of daily business activities within the manufacturing, distribution, quality, supply chain, customer and technical service departments of xxx.
- Using lean process mapping tools reduced excess and obsolete WIP and finished goods inventories by \$xxM.
- Implemented a lean focused product stocking consolidation initiative in the distribution center yielding a reduction in the facility's footprint and a reduction in rental costs by \$xx annually.

(COMPANY NAME)

xxxx to xxxx

XXX is a leading global provider of support services, operating in over 45 countries and employing over xxx people, working in 2 subsidiaries, \*\*\*\*\* , with a total asset value of over \$xx billion USD.

**Global Director, – (Location) xxxx to xxxx**

Promoted to a new corporate role in order to further develop and cascade a scalable capital equipment strategy involving the application & deployment of common proprietary equipment solutions and their related sourcing strategies across xx countries divided into 3 regions and 2 subsidiaries.

- Aligned the North American and European engineering teams on a common plant equipment platform achieving \$xxM in savings between 4 plants located in 3 global regions.
- Combined the individual purchasing contracts of \*\*\*\*\* (XXX' subsidiaries) for a series of capital equipment buys creating a corporate supplier agreement & an overall company save of \$xxM.
- Designed a new automated repair process reducing commodity material costs by xx% annually and reducing repair cycle time by xx%

**Director – (Location)**

*xxxx to xxxx*

Working within the XXX. subsidiary XXX, developed and managed a \$xxM capital engineering budget and a team of project engineers whose job was to support engineering activities in a U.S. plant network delivering \$xxM in operational and transportation savings.

- Initiated joint engineering/equipment supplier design reviews to drive value added engineering and manpower reductions into proprietary equipment designs yielding \$xx annual direct labor savings.

**XXX COMPANY, Operations**

*xxxx to xxxx*

**Production Team Manager: (Location) *xxxx to 2xxxx***

XXX is a leading global OEM manufacturer of \*\*\*\*\*

Responsible for managing the daily operations of an in-line machining system with 9 salaried & 71 hourly (skilled & non-skilled) employees and a P&L of \$xxM for the xxx built at xxx Plant #2.

- Using Six Sigma, bottleneck analysis tools, achieved \$xM in annual saving by increasing throughput by 4 JPH in the operation’s constraint station thus enabling an overall increase in throughput of 40 JPS (jobs per shift) across the manufacturing system.
- Championed funding initiatives to maintain & upgrade production equipment (capital budget projects).

**Production Team Manager: (Location), *xxxx to xxxx***

Managed the manufacturing and assembly operation and a \$xxM P&L, for this 210-man, machining and assembly process.

- Reduced Line operational launch curve milestones by 8 months achieving a xx% overall system efficiency by applying live *Factory Monitoring Data* and *Machine Net Potential Analysis* tools to target system downtime and eliminate productivity issues.
- Implemented a hourly team performance metrics and a new Quality Operating System based on APQP & Dynamic Control Planning principles, to manage out of control product generated within the machining process & assembly lines.

**Team Manager – (Location), *xxxx -xxxx***

Responsible for managing \$xxM of a \$xxM refurbishment and new xxx unit, product program.

- Led a team of engineers, skilled tradesmen & OEM’s located in xxx, in the design and integration of 2 - 42 machining modules and two head assembly lines for the xxx Program.

**ADDITIONAL EMPLOYMENT EXPERIENCE**

|  |                        |                    |
|--|------------------------|--------------------|
| <i>Lead Controls Engineer</i>                            | <b>XXX X Company</b>   | <i>1999 - 2000</i> |
| <i>Manufacturing Production Specialist</i>               | <b>XXX X Company</b>   | <i>1997 - 1999</i> |
| <i>Electrical Production Equipment Design &amp; Test</i> | <b>XXX X Company</b>   | <i>1992 - 1997</i> |
| <i>Inside Technical Sales Associate (xxx xxx)</i>        | <b>XXX X Company</b>   | <i>1991 - 1992</i> |
| <i>Electrical Controls Engineer (xxx xxx)</i>            | <b>XXX XXX Company</b> | <i>1989 – 1990</i> |

**EDUCATION**

|             |                           |                             |             |
|-------------|---------------------------|-----------------------------|-------------|
| <b>MBA</b>  | <b>XXX XXX College</b>    | Masters In Business Systems | <i>1996</i> |
| <b>BSEE</b> | <b>XXX XXX University</b> | Electrical Engineering      | <i>1990</i> |

**REFERENCES AVAILABLE UPON REQUEST**